



YORK VALVES-20120401
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YORK VALVES

Butterfly Valve



Order Description

Please ensure that your order contains as much information as possible, in particular, the following information would be very helpful: Valve Type, Material, Nominal Pressure, Working Pressure, Temperature, Max Flow Rate, Valve Composition and materials used in each component

York Valves

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Add the Following:
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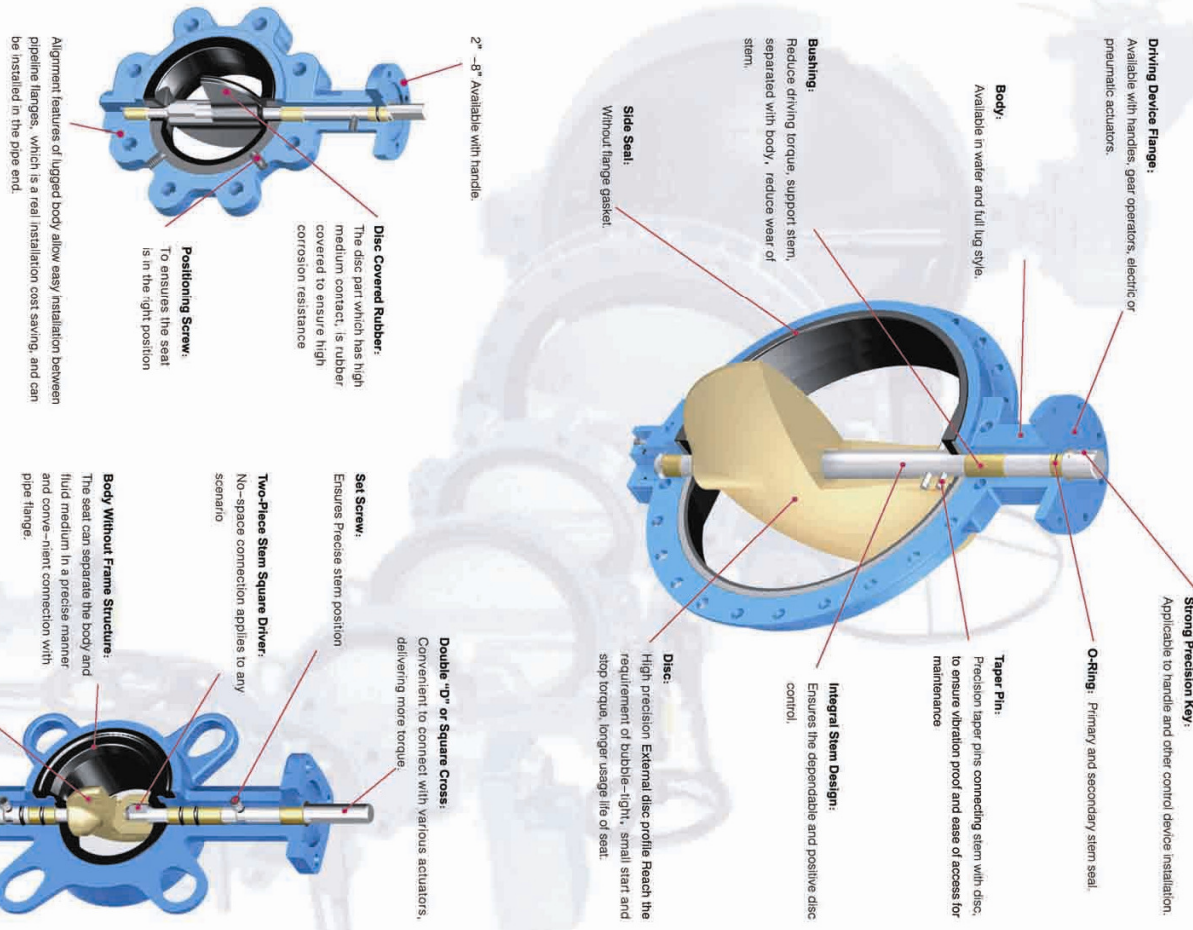
Characteristic of Product

- Small in size & light in weight and maintenance. It can be mounted wherever needed.
- Simple, compact structure, quick 90 degree on-off operation.
- Disc has two-way bearing, perfect seal, without leakage under the pressure test.
- Flow curve tending to straight-line. Excellent regulation performance.
- Various kinds of materials applicable to different medium.
- Strong wash and brush resistance and can fit to bad working condition.
- Center plate structure, small torque of open and close.
- Long service life. Standing the test of ten thousands opening and closing operation.
- Can be used in cutting off and regulating medium.

Typical application

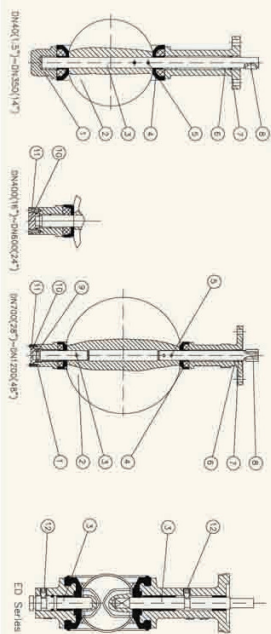
- Water Works and Water Resource Project
- Environment Protection
- Public Facilities
- Power and Public Utilities
- Building Industry
- Petroleum, Chemical
- Steel, Metallurgy
- Paper making Industry
- Food, Beverage

Note: York Valves would like to inform its customers that changes to design, Material, quality, size and specifications can take place without prior notice, in line with its "continual product improvement" policy.



Technical Data

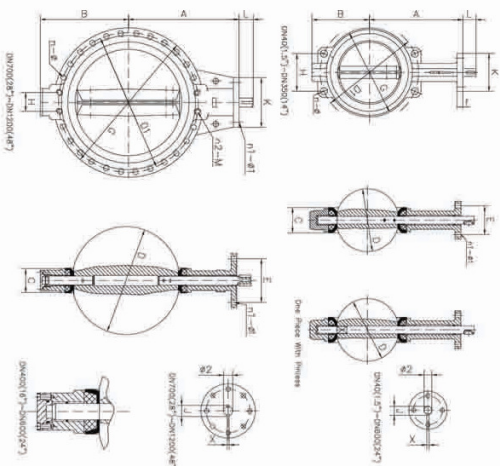
Series	MID PD BD AD ED KD UD FD SD	HD	GD
DN Nominal Diameter	DN25-1200 (1"-48")	DN25-600 (1"-24")	DN60-600 (2"-24")
PN Nominal Pressure	1.0MPa (150PSI)	1.6MPa (230PSI)	2.0MPa/2.4(28PSI)
Testing Pressure	Shell	1.5MPa (225PSI)	2.4MPa (350PSI)
	Sealing	1.7MPa (250PSI)	3.0MPa/3.4(28PSI)
Working Temperature	-45--+150		
Suitable Mediums	Fresh water, Sewage, Sea water, Air, Vapour, Food, Medicine, Oils, Acids, Alkalies, Salts ect.		



Material of Main Parts

1. Body	Code	4. Seal	Code	°C Temperature	5. Taper Pin	Code
CI	Z	NR	X1	-20--+85	416	
DI	Q	Hydron	X2	-16--+135	316	
WCB	C				431	
ALB	T	EPDM	X3	-45--+135	17-4PH	
CF8	P				6. Bushing	
CF8M	R	Neoprene	X4	-7--+83	Lubricated Bronze	
					PTFE	
2. Disc	Code				7. O-Ring	
DI	B1	NBR	X5	-12--+82	NBR	
ALB	B2				EPDM	
Rubber Lined Disc	B3					
1.4469/2507 Duplex Stainless Steel	B4	Wear-Resistant Rubber	X6	-10--+50	8. Key	
CF8M	B5	Viton	X7	-23--+150	45 1045	
1.4529 Super Austenitic Stainless Steel	B6	Silicon	X8	-40--+200	9. Bearing	
CF8	B7	Heat-Resistant EPDM	X9	-20--+150	Bearing Steel	
Hastelloy Alloy	B8				10. End Cover	
Monel	B9	White NBR	XA	-12--+82	CI	
					WCB	
					CF8	
3. Stem	Code				CF8M	
416		White EPDM	XB	-45--+135		
304		EPDM(NSF)	XC	-45--+135	11. Bolt	
316					Q235 Gr.33 3.5 10.35	
431		Viton B26	XD	-23--+150	304	
17-4PH		PTFE	FA	+10--+150	12. HEX Screw	
					Q235-A/Gr.33	

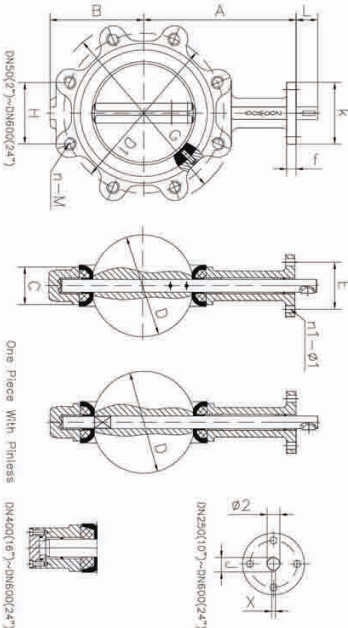
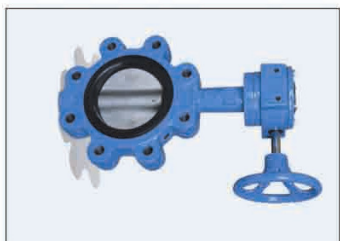
Overall & Connection Dimensions & Weight for Water Butterfly Valve of Series MD



Size (mm) (Inch)	PN1.0/1.6 MPa (150/200PSI)																	
	A	B	C	D	L	H	D1	n-ø	K	E	ø2	G	n2-M	f	J	X	Weight (kg)	
40	136	69	33	42.6	28	77.77	110	4-18	77	50	4.6-7	12.6	100	—	13	13.8	3	2.3
50	161	80	43	52.9	28	84.84	120	4-23	77	57.15	4.6-7	12.6	100	—	13	13.8	3	2.5
65	175	89	46	64.5	28	96.2	136.2	4-26.5	77	57.15	4.6-7	12.6	120	—	13	13.8	3	3.2
80	181	95	45.21	78.8	28	61.23	180	8-18	77	57.15	4.6-7	12.6	127	—	13	13.8	3	3.6
100	200	114	52.07	104	28	70.8	185	4-24.5	92	69.85	4-10.3	15.77	156	—	13	17.77	5	4.9
125	213	127	55.5	123.3	28	82.28	215	4-23	92	69.85	4-10.3	18.92	190	—	13	20.92	5	7
150	226	139	55.75	155.6	28	91.08	238	4-25	92	69.85	4-10.3	18.92	212	—	13	20.92	5	7.8
200	260	175	60.58	202.5	38	112.89	295	4-25	115	88.9	4-14.3	22.1	288	—	13	24.1	5	13.2
250	292	203	68	250.5	38	92.4	357	4-29	115	88.9	4-14.3	28.45	325	—	13	31.45	8	19.2
300	337	242	76.9	301.6	38	105.34	407	4-29	140	107.95	4-14.3	31.6	403	—	20	34.6	8	32.5
350	368	267	78.17	333.3	45	91.11	467	4-30	140	107.95	4-14.3	31.6	426	—	20	34.6	8	41.3
400	400	309	95.7	389.6	51	100.47	515	4-26	197	158.75	4-20.6	33.15	488	—	20	36.15	10	61
450	422	328	104.6	440.51	60	102.42	525	4-26	197	158.75	4-20.6	38	536	—	20	41	10	79
500	480	361	130.28	491.6	57	86.99	620	4-26	197	158.75	4-20.6	41.15	590	—	22	44.15	10	128
600	562	459	151.36	582.5	70	101.68	650	4-33	276	215.9	4-22.2	50.65	816	—	22	54.65	16	188
700	624	520	163	695	66	109.65	840	24-30	300	254	8-18	63.35	895	—	30	71.4	18	284
800	672	591	188	794.7	70	124	950	24-33	300	254	8-18	63.35	1015	—	30	71.4	18	368
900	720	656	203	864.7	110	117.57	1050	24-33	300	254	8-18	75	1115	4-M30	34	84	20	713
1000	800	721	216	965	135	129.89	1160	24-36	300	254	8-18	85	1230	4-M33	35	95	22	864
1200	940.7	864	254	1160	150	135.41	1390	28-39	350	298	8-22	105	1455	4-M36	35	117	28	1210

Note: DN700-DN1200 PN1.6MPa in a special order position

Overall Connection Dimensions & Weight for Lug Butterfly Valves Series MD



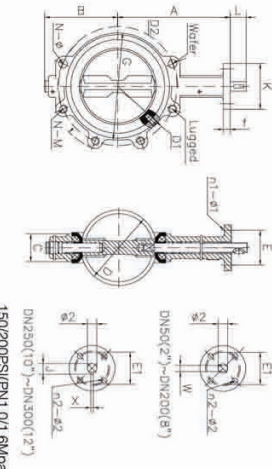
Size	A	B	C	D	L	H	D1	n-M	K	E	n1-ø1	ø2	G	J	X	f	Weight (kg)	
50	2	161	80	43	52.9	28	88.38	125	4-M16	77	57.15	4-6.7	12.6	155	13.8	3	13	3.8
65	2.5	175	89	46	64.5	28	102.54	145	4-M16	77	57.15	4-6.7	12.6	179	13.8	3	13	4.2
80	3	181	95	45.21	78.8	28	61.23	160	8-M16	77	57.15	4-6.7	12.6	190	13.8	3	13	4.7
100	4	200	114	52.07	104	28	68.88	180	8-M16	92	69.85	4-10.3	15.77	220	17.77	5	13	9
125	5	213	127	55.5	123.3	28	80.36	210	8-M16	92	69.85	4-10.3	18.92	254	20.92	5	13	10.9
150	6	226	139	55.75	155.6	28	91.84	240	8-M20	92	69.85	4-10.3	18.92	285	20.92	5	13	14.2
200	8	260	175	60.58	202.5	38	112.89	295	12-M20	115	88.9	4-14.3	22.1	339	24.1	5	13	18.2
250	10	292	203	68	250.5	38	90.59	350	12-M20	115	88.9	4-14.3	28.45	406	31.45	8	13	26.8
300	12	337	242	76.9	301.6	38	103.52	400	12-M20	140	107.95	4-14.3	31.6	477	34.6	8	20	40
350	14	368	267	76.17	333.3	45	99.74	460	16-M20	140	107.95	4-14.3	31.6	515	34.6	8	20	56
400	16	400	309	85.7	389.6	51	100.48	515	16-M24	197	158.75	4-20.6	33.15	579	36.15	10	20	96
450	18	422	328	104.6	440.51	60	91.51	585	20-M24	197	158.75	4-20.6	38	627	41	10	20	122
500	20	480	361	130.28	491.6	75	96.99	620	20-M24	197	158.75	4-20.6	41.15	696	44.15	10	22	202
600	24	562	459	151.38	592.5	75	113.42	725	20-M27	276	215.9	4-22.2	50.65	821	54.65	16	22	270

PN1.0/1.6 MPa(150/200PS)

Note: There are two dimensions in one column which show the different pressure gradient connections of PN1.0/PN1.6MPa.

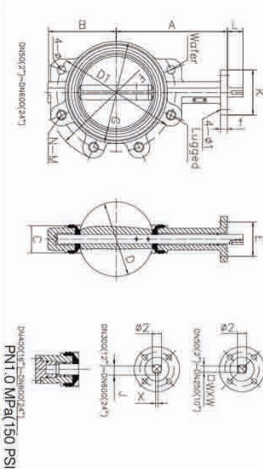
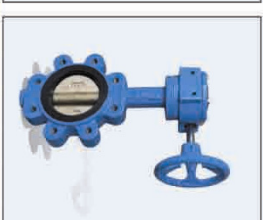
2. Difference between Wafer and Lug types: Both types have the same construction and performance and are made of the same materials. The main difference between them is that Wafer valve is mounted between pipe flange (wafer-type) by bolts (or extended hexagon-head bolts). While Lug can be either mounted between two pipes by ordinary hexagon head bolts or mounted on the pipe end (lugged-type). As the valve is used at the end of the pipeline, the instructions for usage will be indicated in the contract.

Overall Connection Dimensions & Weight for Wafer & Lug Butterfly Valve of Series PD



Size	A	B	C	D	L	D1	n-ø	K	E1	n2-ø2	N-M	D2	ø2	f	J	W	X	Weight (kg)			
DN50	2	161	97	43	52.6	28	114	4-23	102	83	4-11	70	4-10	4-M16	120	100	12.6	13	9.52	2.5	3.8
DN65	2.5	175	96	46	64.3	28	127	4-26	102	83	4-11	70	4-10	4-M16	136	120	12.6	13	9.52	3.2	4.7
DN80	3	181	102	45.2	78.8	28	146	4-28	102	83	4-11	70	4-10	4-M16	152	127	12.6	13	9.52	3.6	4.7
DN100	4	200	121	52.1	104	28	178	4-32	102	83	4-11	70	4-10	8-M16	177	165	15.77	13	11.11	4.9	9
DN125	5	213	134	55.5	123.3	28	210	4-35	102	83	4-11	70	4-10	8-M16	215	165	18.92	13	12.7	7	10.9
DN150	6	226	146	55.8	155.7	28	235	4-35	102	83	4-11	70	4-10	8-M20	238	212	18.92	13	12.7	7.8	14.2
DN200	8	260	182	60.6	202.4	38	292	4-38	152	127	4-14	102	4-12	8-M20	286	288	22.1	13	15.87	13.2	18.2
DN250	10	292	193	68	250.4	38	356	4-38	152	127	4-14	102	4-12	12-M20	357	341	28.45	13	31.19	6.35	28.8
DN300	12	337	249	76.9	301.5	38	406	4-38	152	127	4-14	102	4-12	12-M24	453	400	28.45	20	31.19	6.35	40

Overall Connection Dimensions & Weight for Wafer & Lug Butterfly Valve of Series BD

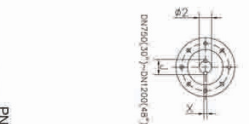
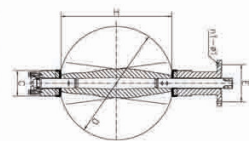
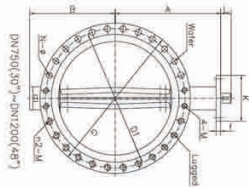


Size	A	B	C	D	L	D1	ø	K	E	N-M	ø1	ø2	G	F	f	□wxw	J	X	Weight (kg)		
DN50	2	161	80	43	52.6	28	118	65	50	4-M16	7	12.6	89	155	13	9x9	—	—	2.7	4.1	
DN65	2.5	175	89	46	64.3	28	145	118	65	50	4-M16	7	12.6	89	155	13	9x9	—	—	3.5	4.5
DN80	3	181	95	46	78.8	28	160	118	65	50	8-M16	7	12.6	120	190	13	9x9	—	—	3.9	5.1
DN100	4	200	114	52	104	28	180	118	90	70	8-M16	10	15.77	148	220	13	11x11	—	—	5.3	9.7
DN125	5	213	127	56	123.3	28	210	118	90	70	8-M16	10	18.92	170	254	13	14x14	—	—	7.6	11.8
DN150	6	226	139	56	155.7	28	240	22	90	70	8-M20	10	18.92	203	285	13	14x14	—	—	8.4	15.3
DN200	8	260	175	60	202.4	38	292	22	125	102	8-M20	12	22.1	265	339	13	17x17	—	—	14.3	36.2
DN250	10	292	203	68	250.4	38	350	22	125	102	12-M20	12	28.45	303	406	13	22x22	—	—	20.7	28.9
DN300	12	337	242	78	301.5	38	400	22	125	102	12-M20	12	31.6	365	477	20	—	—	34.34	6.35	43.2
DN350	14	368	267	78	333.3	45	460	23	125	102	16-M20	12	31.6	429	515	20	—	—	34.34	6.35	49.6
DN400	16	400	309	102	389.6	51	515	28	175	140	16-M24	18	33.15	480	579	20	—	—	36.6	7.9	73.2
DN450	18	422	328	114	440.5	51	565	28	175	140	20-M24	18	37.95	530	627	20	—	—	42.1	9.5	134.4
DN500	20	480	361	127	491.6	57	620	28	210	165	20-M24	23	41.12	592	696	22	—	—	45.33	9.53	242.4
DN600	24	562	459	154	592.5	70	725	31	210	165	20-M27	23	50.65	692	821	22	—	—	56.16	12.7	324

Note: Series BD can offer the PN1.6 MPa product.

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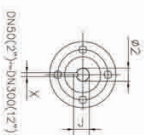
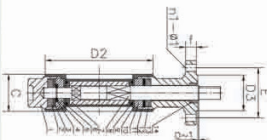
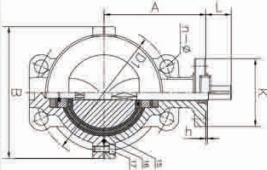
Overall Connection Dimensions & Weight of for Water & Lug Butterfly Valve Series LD



Size	A	B	C	D	L	H	D1	N-ø	K	E	4-M	ø2	G	n ₂ -M	n-ø ₁	f	J	X	Weight(kg)	
mm																				
DN750	30	660	560	167	744	66	726	914.4	24-35	300	264	4-11/4-TUNC-2B	63.35	984	24-11/4-TUNC-2B	8-18	28	71.35	18	480
DN900	36	720	656	203	864.7	118	841	1065.8	28-41.3	300	264	4-11/2-6UNC-2B	75	1168	28-11/2-6UNC-2B	8-18	34	84	20	728
DN1050	42	858	777	251	1030	150	999	1257.3	32-41.3	300	264	4-11/2-6UNC-2B	95	1346	32-11/2-6UNC-2B	8-18	35	105	25	976
DN1200	48	941	864	276	1160	150	1127	1422.4	40-41.3	390	298	4-11/2-6UNC-2B	108	1511	40-11/2-6UNC-2B	8-22	35	117	28	1374

PN1.0MPa (150PSI)

Overall Connection Dimensions & Weight for Water Butterfly Valve of Series FD



Size	D1	D2	K	E	D3	A	B	C	L	n-ø	h	ø2	n1-ø1	f	J	X	Weight(kg)	
mm																		
DN40	1.5	110	85	65	50	35	105	110	33	35	4-18	2	16	4-8	13	18	5	2.8
DN50	2	125	100	65	50	35	105	110	43	35	4-18	2	16	4-8	13	18	5	3.6
DN65	2.5	145	120	65	50	35	115	135	46	35	4-18	2	16	4-8	13	18	5	4
DN80	3	160	135	90	70	55	125	145	46	35	8-18	2	20	4-10	13	22.5	6	5.5
DN100	4	180	155	90	70	55	135	175	52	55	8-18	2	20	4-10	13	22.5	6	7.8
DN125	5	210	185	125	102	70	160	210	56	75	8-18	2	22	4-12	13	24.5	6	8.726
DN150	6	240	210	125	102	70	180	235	56	75	8-23	2	24	4-12	13	27	8	14.8
DN200	8	295	265	150	125	85	220	290	60	85	12-23	2	28	4-14	13	31	8	21.5
DN250	10	355	320	150	125	85	255	340	68	85	12-25	2	30	4-14	13	33	8	36.4
DN300	12	410	375	175	140	100	290	395	78	95	12-25	3	35	4-18	20	38	10	46.3

PN1.0 MPa(150PSI)

No.	Name	Material	No.	Name	Material
1	Body	WCB	10	Seal	PTFE
2	Lower Washer	35 ASTM A570 GH33	11	Upon Clamp Ring	H62
3	Aerosil Washer	SI	12	Aerosil Washer	SI
4	Check Ring	65Mn	13	Upper Washer	35 ANSI 1035
5	Stem	35 ANSI 1035	14	Blushing	H62
6	Lower Clamp Ring	H62	15	Aerosil Bar	SI
7	Disc	+F4 CR8+PTFE	16	Spacer Bar	PTFE
8	O-Ring	ZC13	17	Screw	35 ANSI 1035
9	O-Ring	FFM	—	—	—

Note: Series FD DN350-DN600 in a special order position.

Special Handle:
Easy and convenient operation.

O-Ring:
Primary and secondary stem seal.

Integral Stem Design:
Ensures dependable and positive disc control.

Disc:
Standard polished bronze disc with replaceable Buna N O-Ring. An optional Viton O-Ring material is also available. Both disc and stem O-Rings are easily replaced in the field.

Body:
Body use spiral NPT to connect with the pipeline, to save installation space; body electropolished

Hexagonal Head Bolt:
The way the Axis connecting plate to facilitate the replacement of ring.

Flat Stem End:
Convenient to connect with various actuators, deliver more torque.

Driving Device Flange:
Available with handles, gear operators.

Two-Piece Stem Square Driver:
No-space connection applies to Worse case scenarios

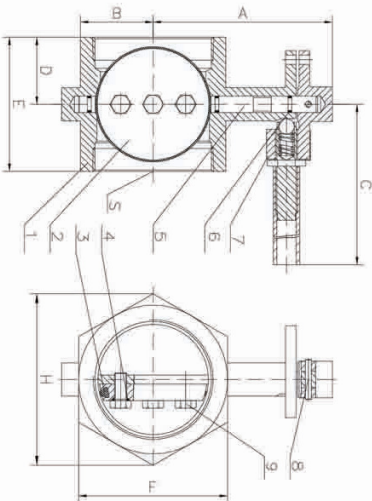
O-Ring:
Primary and secondary stem seal.

Disc Coating:
Disc is encapsulated with various synthetic elastomers to accommodate varied service requirements.

Body:
Available in Grooved End with EPOXY coating on inside and outside of body.

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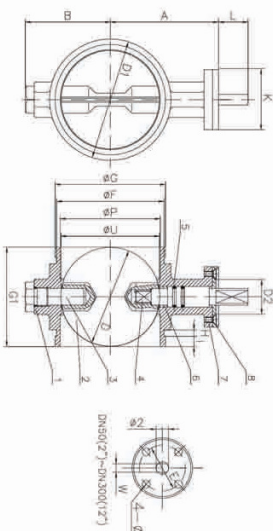
Overall Connection Dimensions & Weight of Series SD Butterfly Valve



NO.	Name	Material
1	Body	HT200 ASTM A126-84 CL B
2	Disc	ZCuZn40Pb2 ASTM B148-90 C95400
3	Disc O-Ring	NBR
4	O-Ring	NBR
5	Stem	Y1C-13 416
6	Stem O-Ring	NBR
7	Handle Extension	Q235-A Gr.33
8	Cone Pin	35 1035
9	Disc Stud	Y1C-13 416

Material of Main Parts

Overall Connection Dimensions & Weight of Series GD Butterfly Valve

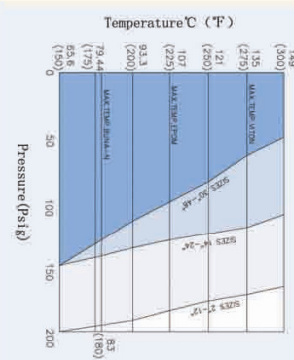


NO.	Name	Code Name	Material	Number
1	Body		ASTM A536 85-45-12	1
2	Disc		ASTM A536 85-45-12+Rubber	1
3	Stem(Lower)		1Cr17Ni2 431	1
4	Stem(Upper)		1Cr17Ni2 431	1
5	O-Ring	G98819-85	NBR	3
6	Bushing		F4 PTFE	1
7	Screw		Q235-A Zn-PLATED	4
8	Cover		Q235-A NI-PLATED	1

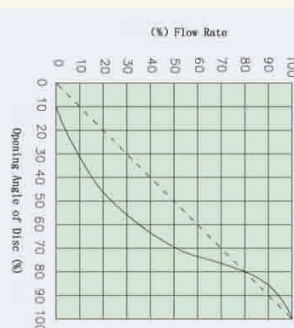
Material of Main Parts

NO.	Name	Code Name	Material	Number
1	Body		ASTM A536 85-45-12	1
2	Disc		ASTM A536 85-45-12+Rubber	1
3	Stem(Lower)		1Cr17Ni2 431	1
4	Stem(Upper)		1Cr17Ni2 431	1
5	O-Ring	G98819-85	NBR	3
6	Bushing		F4 PTFE	1
7	Screw		Q235-A Zn-PLATED	4
8	Cover		Q235-A NI-PLATED	1

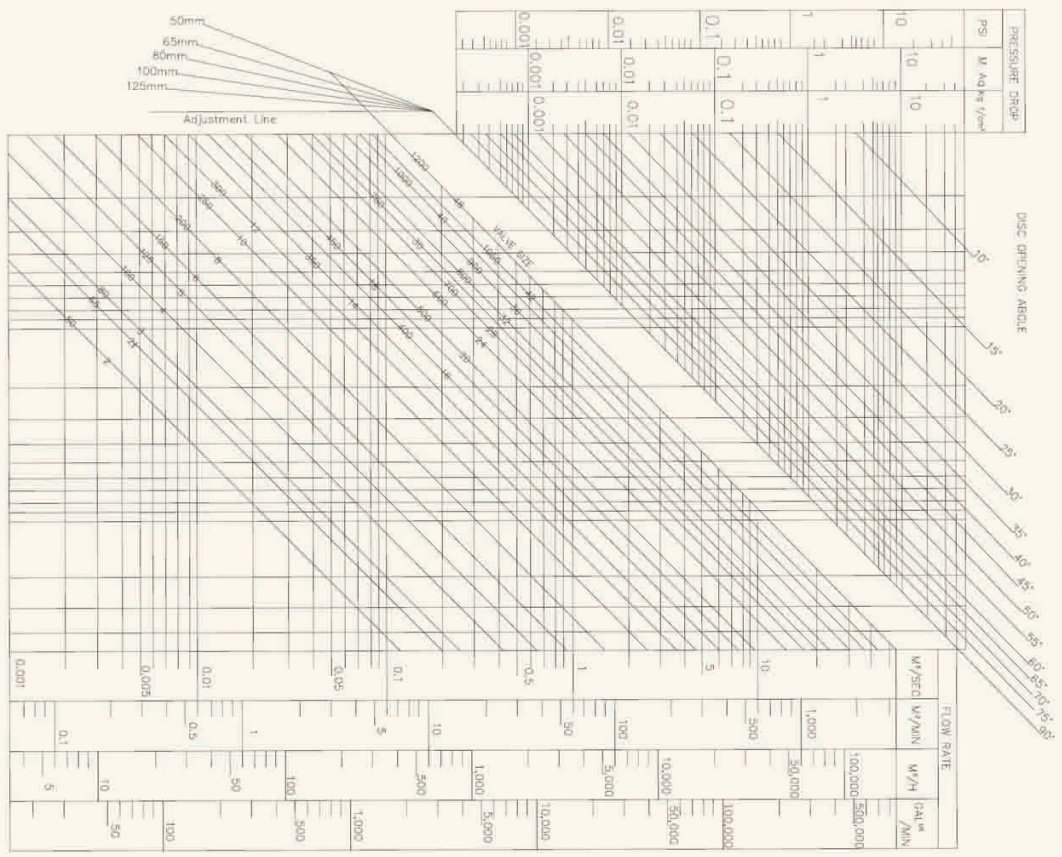
P-T Diagram & Performance Curve of Flow Rate for All Series



Performance Curve of Velocity



Flow Rate-Head Loss Diagram



The curve on the left shows the relationship between valve opening and rate of flow at a constant pressure differential. Generally Butterfly Valves are most suitable for controlling flow but are not recommended for flow control where the valve opening is below 30. (Ideal: 30° to 70°)

CHEMICAL RESISTANCE GUIDE

EXPLANATION OF RATINGS
 A - Excellent
 B - Good
 C - Fair
 P - Poor

This guide has been prepared to aid in selecting the proper material for various media. This information is intended only as a general guide and should not be taken as guarantee. To insure reliable performance, contact us for suggested elastomer the planned media and pressure conditions.

CHEMICALS	BUNA-N	EPDM	HYALON	NEOPRENE	VITON	BRONZE	DUCTILE IRON	STAINLESS STEEL
Acetone	P	B	P	P	P	A	A	A
Air	A	A	A	A	A	A	A	A
Alcohol (Dry)	B	B	B	B	A	B	A	A
Alcohol, Ethyl	A	A	B	B	-	B	A	B
Alcohol, Methyl	B	A	A	A	A	B	A	A
Asphalt	C	P	-	B	A	A	A	A
Aluminum Acetate	C	B	-	C	P	P	A	A
Ammonia Gas	B	A	P	B	P	A	-	A
Ammonia Liquid	C	A	P	B	P	P	-	A
Anilindes	P	B	C	C	B	P	B	A
Benzoin Nitrate	A	A	B	A	A	P	A	A
Beer	A	A	B	A	B	P	-	A
Beet Sugar Liquors	-	A	A	B	C	A	B	A
Benzene (Benzol)	P	P	P	P	B	B	B	A
Bones Sawdust	B	B	B	B	B	B	P	B
Bulene	P	A	B	B	B	B	A	B
Calcium Chloride	C	A	A	A	B	A	B	A
Carbon Tetrachloride	P	P	-	C	P	C	A	A
Chlorates (Toppm.)	C	B	-	B	P	-	B	A
Chloric Acid	B	B	A	A	-	P	P	A
Diesel Oil Fuels	A	P	C	A	A	P	A	A
Dioxane	P	P	B	P	A	A	A	A
Ethylene Glycol	A	A	A	A	B	A	A	B
Freon	B	A	A	A	P	B	A	A
Fructose	A	A	-	A	-	A	P	A
Fuels Oil	A	P	C	A	B	B	A	A
Gas Natural	B	P	A	A	A	B	A	A
Gas Sour	C	P	-	B	B	B	B	B
Gasoline Refined	A	P	B	B	A	B	A	A
Glucose	A	B	A	A	-	A	A	-
Grease	A	P	-	A	P	A	A	A
Ink Newsprint	B	A	-	B	P	A	A	A
JP-4 Fuel	A	P	P	P	A	A	A	A
Kerosene	A	P	C	B	A	A	A	A
Kerosene	P	A	P	P	P	A	A	A
Latex	A	C	C	B	-	A	A	A
Linseed Oil	A	C	B	B	A	A	A	A

CHEMICALS	BUNA-N	EPDM	HYALON	NEOPRENE	VITON	BRONZE	DUCTILE IRON	STAINLESS STEEL
LPG	A	P	P	C	B	A	A	B
Mineral Oils	A	P	B	B	A	A	A	A
Minewater	A	B	C	C	A	C	P	-
Mousses	A	P	A	A	B	A	A	A
Naphtha	B	P	P	P	B	B	A	P
Nitric Acid 10%	P	B	A	B	A	P	P	B
Nitric Acid 100%	P	P	-	C	P	P	B	B
Nitrogen	-	A	-	-	A	A	A	A
Oilier Acid	B	C	B	B	C	B	C	B
Oxygen	C	A	A	A	A	A	A	A
Paints, Solvents	P	A	-	-	A	A	A	A
Paraffin	A	P	A	A	A	B	P	A
Paraffin Gas	P	C	C	C	P	P	A	A
Tar	C	P	-	C	B	A	A	A
Salt Water	A	A	A	B	A	C	P	A
Sewage	A	B	A	A	A	C	B	B
Soaps Solutions	A	A	A	A	B	B	A	A
Sugar	A	A	B	A	P	B	A	A
Sulfate Liquor	P	C	B	B	B	P	-	A
Sulfite Liquor	C	A	B	B	P	B	B	B
Sulfuric Acid 0.7%	C	B	B	P	B	P	B	B
Sulfuric Acid 100%	P	P	P	P	P	P	P	P
Tannic Acid (Tannin)	B	A	A	A	B	B	B	B
Toluol (Toluene)	C	P	P	B	A	A	A	A
Trichloroethylene	-	P	P	P	B	A	-	A
Turpentine	C	P	C	C	A	A	A	A
Varnish	B	P	-	B	B	-	-	-
Vinager	P	A	A	B	A	P	P	A
Water and Lime	A	A	B	B	A	P	P	A

BODY:	TRIM:
CI	BUNA-N
DI	EPDM
WCB	HYALON
CF8	NEOPRENE/FDA
CF8M	VITON
	CF8 & CF8M
	ALB

Note: If the medium is out of the guide above, please contact us.

YORK VALVES

Definition of Cv Value

Cv=When valve entirely opened, pressure difference in both sides of valve will be 1 pound/inch², when fluid is 60° F clean water, flow volume of per gallon/min, flowing through valve.
 $Cv = Q \sqrt{\frac{G}{\Delta P}}$ Whereas: G=Specific gravity, clean water will be 1.0 Q=Max flow rate P=Pressure difference, lbf/in²

All Series Except Series ED, HD

Size	Flow in Gpm @ 1 PSI P @ Various Disc Angles										Full 90° Open
	10°	20°	30°	40°	50°	60°	70°	80°	90°	100°	
50	2	0.1	5	12	24	45	64	90	125	135	135
65	2.5	0.2	8	20	37	65	98	144	220	204	204
80	3	0.3	12	22	39	70	116	183	275	302	302
100	4	0.5	17	36	78	139	230	364	546	600	600
125	5	0.8	29	61	133	237	392	620	930	1022	1022
150	6	2	45	95	205	366	605	958	1437	1579	1579
200	8	3	89	188	408	727	1202	1903	2854	3136	3136
250	10	4	151	320	694	1237	2047	3240	4859	5340	5340
300	12	5	234	495	1072	1911	3182	5005	7507	8250	8250
350	14	6	338	715	1549	2761	4568	7230	10844	11917	11917
400	16	8	484	993	2130	3797	6282	9942	14913	16388	16388
450	18	11	615	1302	2822	5028	8320	13168	19752	21705	21705
500	20	14	791	1674	3628	6485	10698	16931	25396	27908	27908
600	24	22	1222	2587	5656	10000	16528	26157	39236	43116	43116
700	28	36	1813	3639	8627	14949	22789	34888	52789	64350	64350
750	30	47	2357	4731	11055	19434	29600	45367	68250	81117	81117
800	32	51	2387	4731	8736	13788	20613	31395	48117	68250	68250
900	36	60	3021	6063	11055	17449	28086	39731	60885	86375	86375
1000	40	84	4183	8395	15307	24159	36166	55094	84425	119750	119750
1050	42	118	5860	11711	21430	33823	50632	77118	11820	167650	167650
1200	48	177	8784	17567	32145	50735	75948	115677	17730	251475	251475

Series ED

Size	Flow in Gpm @ 1 PSI P @ Various Disc Angles										Full 90° Open
	10°	20°	30°	40°	50°	60°	70°	80°	90°	100°	
25	1	0.1	1.1	3.4	6.9	11	17	29	46	52	52
32	1.25	0.1	1.1	3.4	6.9	11	17	29	46	52	52
40	1.5	0.2	1.5	6.5	10	16	25	38	70	95	95
50	2	0.4	2	9	17	28	46	77	139	154	154
65	2.5	0.6	4	13	28	50	84	140	252	280	280
80	3	0.8	7	21	48	86	143	238	428	475	475
100	4	1	11	34	76	137	228	380	684	780	780
125	5	1.5	16	47	104	188	313	522	940	1044	1044
150	6	2	31	94	209	376	627	1045	1881	2090	2090
200	8	3	62	185	412	742	1236	2060	4120	4720	4720
250	10	4	127	380	845	1521	2538	4228	7607	8453	8453
300	12	5	157	471	1047	1884	3140	5233	9419	10465	10465

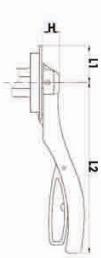
Series HD

Overall Dimension & Weight of Handle Lever



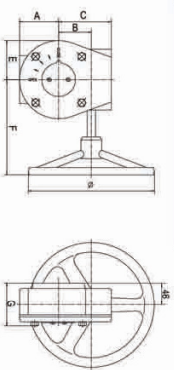
Size	A	B	R	Weight (kg)
50(27)-150(6")	286.7	32	52	0.9
200(6")-300(12")	359	50	75.2	2.3

Overall Dimension & Weight of Aluminum Handle Lever



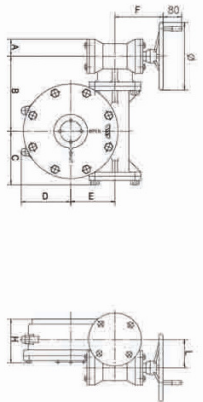
Size	L1	L2	H	Weight (kg)
50(27)-80(3")	47	170	29	0.35
100(4")-150(6")	47	215	33	0.67

Overall Dimension & Weight of Worm Gearing



Type	Size mm (inch)	A	B	C	E	F	G	ø	Weight (kg)
3D=15	50(2)-150(6)	53	45	71	53	174	70	150	5.2
3D=50	200(8)-250(10)	76	63	76	76	237	86	300	13
3D=120	300(12)-350(14)	82	78	86	86	225	88	300	15

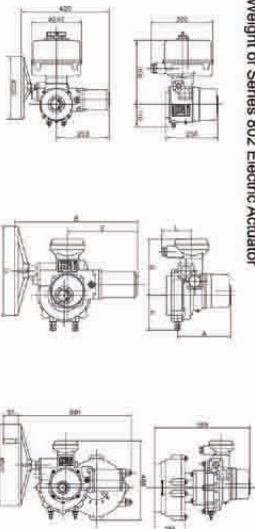
Overall Dimension & Weight of Secondary Worm Gearing



Type	Size mm (inch)		A	B	C	D	E	F	H	L	ø	Weight (kg)
	PN1 10MPa	PN1 6.2MPa										
3D-30/250	400(16)-500(20)	400(16)-450(18)	45	181	103.5	103.5	94	180	110	57	300	56.9
3D-30/400	600(24)	600(24)	46	199.5	131	125	125	176	128	66	400	72.37
3D-60/800	700(28)-800(32)	600(24)	55	228	146	140	215	157	88	400	400	124
3D-120/1500	900(36)-1000(40)	600(24)-700(28)	55	243	170	170	162.5	240	170	88	400	158
3D-120/2500	1050(42)-1200(48)	800(32)-1000(40)	70	302	250	180	236	255	209	128	450	370
3D-200/4000	1400(56)	1100(44)-1200(48)	70	414	362	248	345	255	287	150	500	420

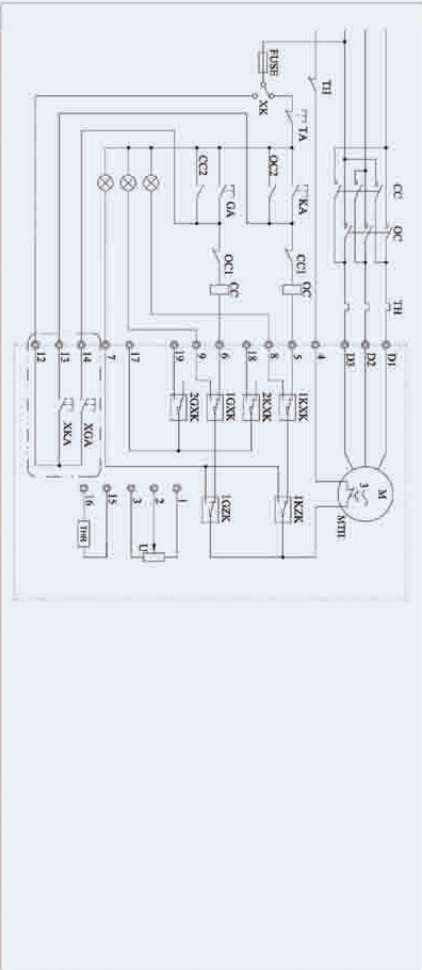
YORK VALVES

Performance Data, Overall Dimensions & Weight of Series 802 Electric Actuator



Type	Size mm (inch)		Max Output Torque(N.m)	Output Speed(r/min)	Motor Power(W)	Time for 90° Turning(s)	A	B	D	E	G	H	L	Weight (kg)	
	Phi D1/D2 (2'-4')	Phi D3/D4 (5'-6')													
802 10-1	50-100 (2'-4')	50-100 (2'-4')	100	1	25	15									
802 20-1	125-150 (5'-6')	125-150 (5'-6')	200	1	45	15									
802 60-1	200-300 (8'-12')	200-250 (8'-10')	600	1	180	15									
802 150-0.5	300-450 (11'-15')	300-350 (12'-11')	1500	0.5	370	30									
802 250-1	500 (20')	400-450 (16'-18')	2500	1	750	15									
802 500-0.5	600 (24')	500-600 (20'-24')	5000	0.5	750	30									
802 1000-0.2	700-800 (28'-32')	—	10000	0.2	1100	75									

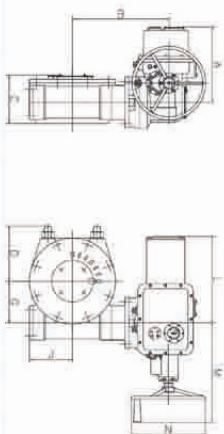
Diagram of Electric Principle of Controller for Series 802 Electric Actuator



Overall Dimensions of Controller for Series 802 Electric Actuator

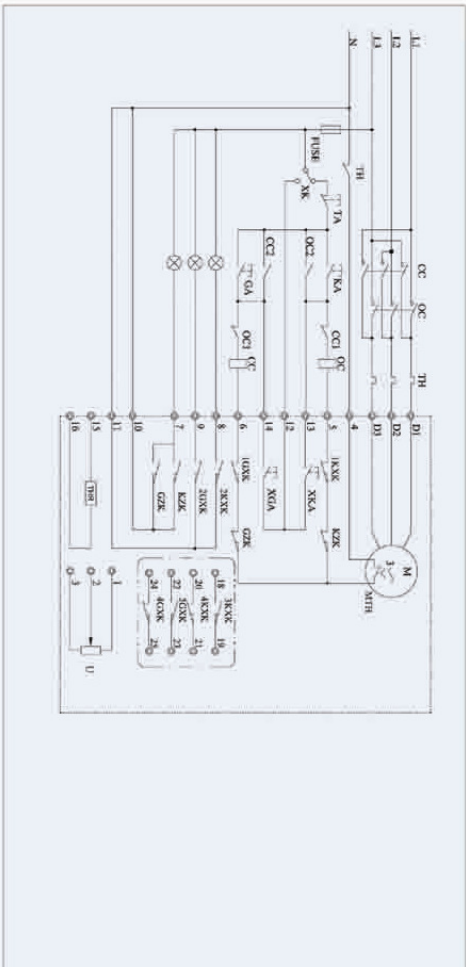


Performance Data, Overall Dimensions & Weight of 903-402 Electric Actuator



Type	Size mm (inch)		Max Output Torque(N.m)	Output Speed (r/min)	Motor Power (kw)	Time for 90° Turning(s)	A	B	C	D	G	J	L	M	N	Weight (kg)	
	Phi D1 (1200(48"))	Phi D2 (1050(42"))															
903/402 1000-0.3	900(36")	1050(42")	10000	0.32	1.1	50	311	390	195	230	170	188	342	527	400	300	190
903/402 2500-0.3	1200(48")	—	25000	0.32	2.2	50	334	452	228	255	202	232	364	548	450	400	295

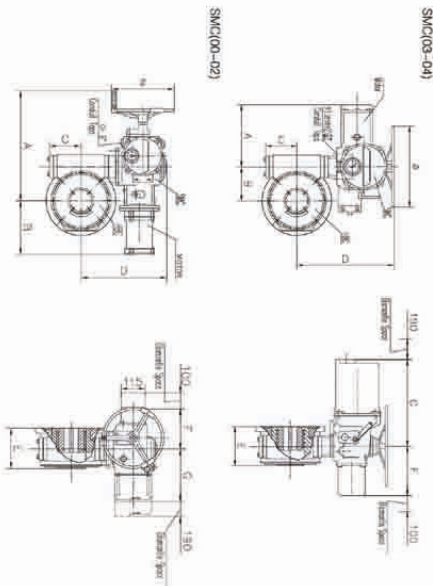
Diagram of Electric Principle of Type 903-402 Electric Actuator



Overall Dimensions of Controller for Series 903-402 Electric Actuator

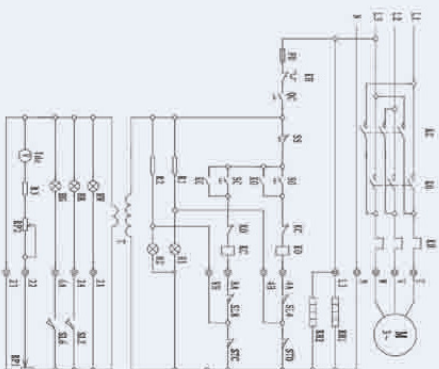


Performance Data, Overall Dimensions & Weight of SMC/HBC Electric Actuator



Type	Size mm(inch)		Max Output Torque(Nm)	Output Speed(rpm)	Motor Power(kw)	Tm to 90° Turn(s)	(%New Position)										Weight (kg)
	PNT 0MPa	PNT 6MPa					A	B	C	D	E	F	G	ø			
SMC-04/HBC	200(8"-250(10")	200(8"-250(10")	2000	1	0.2	15	243	64	121	422	160	185	346	508	74		
SMC-03/HBC	300(12"-450(18")	300(12"-450(18")	3000	1	0.4	15	470	89	145	481	188	202	373	508	120		
SMC-03/HBEC	500(20"-600(24")	500(20"-600(24")	3000	0.5	0.4	30	470	108	172	504	202	202	373	508	140		
SMC-00/HBEC	700(28"-800(32")	800(32")	7800	0.5	1.1	30	552	408	203	487	240	251	364	305	220		
SMC-01/HBEC	900(36"-1050(42")	700(28"-800(32")	17500	0.3	1.5	45	607	373	238	568	258	273	367	305	320		
SMC-01/H5BC	1200(48")	1200(48")	27000	0.3	2.2	45	677	375	287	610	280	304	393	305	520		

Diagram of Electric Principle of Type SMC/HBC Electric Actuator



Valve moving direction	Motor speed control terminal	(%New Position)													
		24-25	44-46	44-49	3A-3B	6A-6B	8A-8B	3A-2S	11A-11B	11A-11B	11A-11B				
Open operation	①	①	①	①	①	①	①	①	①	①	①	①	①	①	①
	②	②	②	②	②	②	②	②	②	②	②	②	②	②	②
	③	③	③	③	③	③	③	③	③	③	③	③	③	③	③
Close operation	④	④	④	④	④	④	④	④	④	④	④	④	④	④	④
	⑤	⑤	⑤	⑤	⑤	⑤	⑤	⑤	⑤	⑤	⑤	⑤	⑤	⑤	⑤
	⑥	⑥	⑥	⑥	⑥	⑥	⑥	⑥	⑥	⑥	⑥	⑥	⑥	⑥	⑥

Motor speed control terminal

Electric-Actuated Butterfly Valve

Features:
 Ideal for pipelines in the industries of petroleum processing, chemical, food, medicine, textile, paper-making, power generation, ship-building, metallurgy, water supply and drainage systems. They are used along with programmable controller as well as other automatic instruments for automatically regulating and remotely controlling the level, flow and pressure of liquids.

Main Technical Data of Actuator for Automatic Electric-Actuated Butterfly Valve

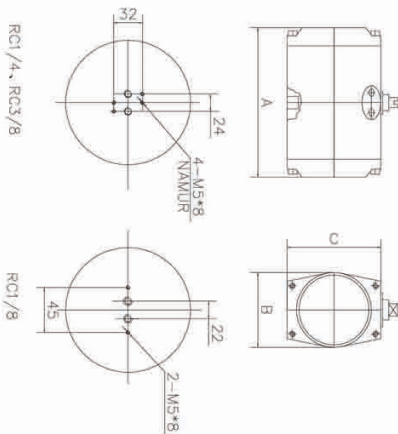
Main Technical Data	
Power Supply	380V
Input Signal	50HZ
Output Turn Angle	4-20mA 0-30°
Sensitivity	±0.25%-0.5mA Continuous Adjustable 3% Superior to 3%
Line Speed	3-Phase

Overall Dimension of Type BFB Controller



Note: Normal type electric-actuated butterfly valve can be fitted with Series "1Q" or 802 actuators, and the fitted controller is of BFA type. The actuator of the automatic electric-actuated butterfly valve is composed of the actuator of normal type valve and Type BFB automatic adjusting controller. Series 902 automatic butterfly valves are suitable for low intermittent adjusting only and interference time should not be over 20 minutes.

Pneumatic Actuator, Performance Data & Overall Dimension of Series 63000



Performance Data

Type	Size mm (inch)		Cylinder Inlet	Magnet valve Inlet	Electric Positioner	Max Output	Output Turn Angle	Air Pressure (MPa)
	PN1.0MPa	PN1.6MPa						
63089RA-W Adjusting Open&Close	50(2)-100(4)	50(2)-100(4)	RC1/8	G1/4"	—	70	90° ±5°	0.5
63110RA-W Adjusting Open&Close	125(5)-150(6)	125(5)-150(6)	RC1/4	G1/4"	—	158	90° ±5°	0.5
63143RA-W Adjusting Open&Close	200(8)	200(8)	RC1/4	G1/4"	—	392	90° ±5°	0.5
63160RA-W Adjusting Open&Close	250(10)	250(10)	RC1/4	G1/4"	RC1/4	550	90° ±5°	0.5
63200RA-W Adjusting Open&Close	300(12)-350(14)	300(12)	RC1/4	G3/8"	—	1070	90° ±5°	0.5
63235RA-W Adjusting Open&Close	400(16)-450(18)	350(14)-400(16)	RC1/4	G3/8"	—	2000	90° ±5°	0.5
63280RA-W Adjusting Open&Close	500(20)	450(18)-500(20)	RC3/8	G3/8"	—	3100	90° ±5°	0.5
63350RA-W Adjusting Open&Close	600(24)-700(28)	600(24)	RC3/8	G3/8"	—	5712	90° ±5°	0.5
63400RA-W Adjusting Open&Close	800(32)	—	RC1/2	G1/2"	—	8139	90° ±5°	0.5

Overall Dimensions & Weight

Type	A	B	C	Weight(kg)	Type	A	B	C	Weight(kg)
63089RA-W	184	91	110	3	63235RA-W	622	265	300	75
63110RA-W	396	120	140	6.5	63280RA-W	655	360	340	90
63143RA-W	337	160	180	13.5	63350RA-W	860	380	402	166.5
63160RA-W	380	185	200	20	63400RA-W	918	440	480	289
63200RA-W	490	225	245	40					

Installation Instruction

Right way for the installation	Wrong way for the installation

Hold the butterfly valve to the maximum stroke for adjustable make sure the valve is fixed well, one turn (right along the discharge one by one).

View installation should be in a closed stroke, fix of screws and nuts, not to tighten nuts.

Hold the flange in the maximum distance to ensure that there is a certain space.

No enough space between the flanges will injury valve seat.

No enough space between the flanges will injury valve seat.

The handle the flange in the opening position, the gate will be entry damaged.

Installing a valve at pump outlet

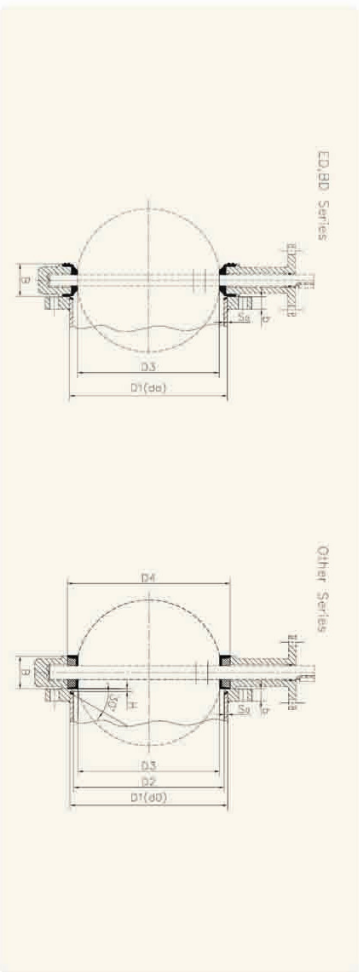
Wrong direction of the valve stem	Right direction of the valve stem

- The standard of pipe welding flange must be the same as butterfly valve.
- Open-up the inside and surface of the valve before the installation, make sure no dirt and impurities.
- Valve installation must be in a closed position to ensure that the valve plate never touch the pipe and flange.
- Valve seat or the flange's end-gasket and connection seal, no need any other seal when installation.
- The butterfly valve can be installed in horizontal, vertical and any angle pipelines, and can be used as bi-direction.
- Do not use any other pipe or pipe fittings, pipe welding allowed after butterfly valve and pipe flange are connected together, in order to avoid the rubber parts been burned and the anti-corrosion coating been damaged.
- Butterfly Valves can not be installed on the corner of the pipeline.
- Elastic valve is only allowed installation vertically indoor. If there is no any other special instruction in the contract.
- If the abnormalities of valve opening and closing occurred, we should check out the reasons and debug the problems. No allowed force open with knocking, smashing and using crowbar.
- The butterfly valves should be indoor storage with dry and ventilation conditions, no harmful substances ground.

Installing an elbow or a reducer

Right direction of the valve stem	Wrong direction of the valve stem

Tubing Dimension



Size (mm)	DN	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600	700	750	800	900	1000	1050	1200
Outer Diameter of Pipe	d ₀	46	57	73	89	108	133	159	219	273	325	377	426	478	529	630	720	770	820	920	1020	1070	1224
Inner Diameter of Flange	D1	48	59	75	91	110	135	161	221	275	327	379	429	481	532	633	723	773	823	923	1023	1073	1228
Diameter of Projecting Hole of Flange	D2	40	50	65	80	100	125	150	208	255	308	340	405	455	505	605	705	750	810	900	1000	1050	1200
Thickness of Projecting Part of Flange	H*	4	4	4	4	4	4	4	5	6	6	7	7	8	8	8	9	9	9	9	9	10	10
Flange Thickness	b*	22	22	24	24	26	28	28	30	32	32	34	38	42	48	50	52	54	54	56	58	60	64
Chord Dimension of Projecting Part of Disc	D3	22	32	46	64	90	111	145	192	242	292	322	380	428	473	572	675	725.5	770	840	940	999	1126
Outer Diameter of Seal	D4	62	76	89	104	135	159	188.4	238.2	292.4	344	375.4	439.2	489	534	633.7	744	797	850	947	1053	1115	1250
Face to Face Dimension of the Valve	B	33	42	44.7	45.2	52.1	54.4	55.8	60.6	65.6	77	76.5	86.5	105.6	131.8	152	163	167	188	203	216	251	276
Min. Thickness of Pipe	S _v *	3	3.5	4	4	4	4	4.5	6	8	8	9	9	9	9	9	10	10	10	10	10	10	12

Note: The dimensions with asterisks "*" are for reference only. Which can be specified by customers. The flange dimensions adopted by different countries are shown in Fig.2, and comparison table.

Size & Quantity of Bolts for Valve Installation



Size	1.0MPa				1.6MPa						
	Stud Bolt (for Water Valve)	Hexagon Head Bolt (for Lug Valve)	Stud Bolt (for Water Valve)	Hexagon Head Bolt (for Lug Valve)							
mm	mm	mm	mm	mm	mm	mm	mm	mm			
inch	inch	inch	inch	inch	inch	inch	inch	inch			
Qty	Qty	Qty	Qty	Qty	Qty	Qty	Qty	Qty			
40	1.5	4	M16×100	120	4×2	M16×38	4	M16×100	120	4×2	M16×38
50	2	4	M16×110	130	4×2	M16×40	4	M16×110	130	4×2	M16×40
65	2.5	4	M16×120	140	4×2	M16×45	4	M16×120	140	4×2	M16×45
80	3	8	M16×120	140	8×2	M16×45	8	M16×120	140	8×2	M16×45
100	4	8	M16×130	150	8×2	M16×50	8	M16×130	150	8×2	M16×50
125	5	8	M16×130	150	8×2	M16×50	8	M16×130	150	8×2	M16×50
150	6	8	M20×140	165	8×2	M20×50	8	M20×140	165	8×2	M20×50
200	8	8	M20×150	175	8×2	M20×55	12	M20×150	175	12×2	M20×55
250	10	12	M20×160	185	12×2	M20×60	12	M24×170	185	12×2	M24×60
300	12	12	M20×170	195	12×2	M20×65	12	M24×170	200	12×2	M24×65
350	14	16	M20×170	195	16×2	M20×65	16	M24×170	200	16×2	M24×65
400	16	16	M24×190	220	16×2	M24×75	16	M27×200	230	16×2	M27×75
450	18	20	M24×220	250	20×2	M24×80	20	M27×220	254	20×2	M27×80
500	20	20	M24×260	290	20×2	M24×90	20	M30×260	294	20×2	M30×90
600	24	20	M27×290	324	20×2	M27×100	20	M33×290	334	20×2	M33×100
700	28	24	M27×300	394	-	-	24	M33×300	341	4×2	M33×90
800	32	24	M30×330	384	-	-	24	M36×330	375	-	-
900	36	24	M30×350	388	4×2	M30×100	-	-	-	-	-
1000	40	24	M33×370	411	4×2	M33×100	-	-	-	-	-
1200	48	28	M36×425	470	4×2	M36×115	-	-	-	-	-

U-Section

Size	Water Type			Lug Type		
	mm	inch	Qty	mm	inch	Qty
750	30	24	1/4"-7×14.17UNC	4×2	1/4"-7×3.74UNC	-
900	36	24	1/2"-6×16.5UNC	4×2	1/2"-6×4.13UNC	-
1050	42	28	1/2"-6×18.9UNC	4×2	1/2"-6×4.55UNC	-
1200	48	36	1/2"-6×20.47UNC	4×2	1/2"-6×4.72UNC	-

Note:
 1. The stud bolts are in accordance with GB898-89mm-1.25d.
 2. The hexagon head bolts are in accordance with GB5789-86.
 3. The hexagon head bolts are used at the two necks of 900 (GB71000 (4r)) PN1.0MPa. Type Water valve body. The quantity is 4×2 and listed in the column of hexagon-headed bolt.
 4. The length of fastener is based on the flange thickness drawing on page of 24 consumer should modify the length according to the pipe flange standard.